



## TECHNICAL DATA SHEET

### GMUND

#### No Color | 120 g/m<sup>2</sup>

Grammage	ISO 536, g/m <sup>2</sup> :	115 - 125
Caliper	ISO 534, μm:	180 ± 20
Bulk	ISO 534, cm <sup>3</sup> /g:	1,5 ± 0,15
Ash	DIN 54370, %:	> 3
Tensil Index	ISO 1924-2:	
	mean value, length and cross, m:	≥ 4000
	length, m:	≥ 5000
	cross, m:	≥ 3000
Tear Index, Elmendorf method	ISO 1974:	
	mean value, length and cross, mN:	≥ 700
Dennison-Waxtest	US D2482-66T:	≥ 14
Water Absorption	ISO 535:	
	Cobb 60, g/m <sup>2</sup> :	35 ± 10
pH-Value	DIN 53124:	≥ 7,5

The use of undyed natural raw material comes with a natural color and brightness variance.



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#### No Color | 300 g/m<sup>2</sup>

Grammage	ISO 536, g/m <sup>2</sup> :	285 - 315
Caliper	ISO 534, μm:	440 ± 30
Bulk	ISO 534, cm <sup>3</sup> /g:	1,5 ± 0,15
Ash	DIN 54370, %:	> 3
Tensil Index	ISO 1924-2:	
	mean value, length and cross, m:	≥ 2800
	length, m:	≥ 3600
	cross, m:	≥ 2000
Tear Index, Elmendorf method	ISO 1974:	
	mean value, length and cross, mN:	≥ 2000
Dennison-Waxtest	US D2482-66T:	≥ 12
Water Absorption	ISO 535:	
	Cobb 60, g/m <sup>2</sup> :	35 ± 10
pH-Value	DIN 53124:	≥ 7,5

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## TECHNICAL DATA SHEET

### GMUND

#### No Bleach | 120 g/m<sup>2</sup>

Grammage	ISO 536, g/m <sup>2</sup> :	115 - 125
Caliper	ISO 534, μm:	180 ± 30
Bulk	ISO 534, cm <sup>3</sup> /g:	1,5 ± 0,20
Ash	DIN 54370, %:	> 3
Tensil Index	ISO 1924-2:	
	mean value, length and cross, m:	≥ 4000
	length, m:	≥ 5000
	cross, m:	≥ 3000
Tear Index, Elmendorf method	ISO 1974:	
	mean value, length and cross, mN:	≥ 1000
Dennison-Waxtest	US D2482-66T:	≥ 14
Water Absorption	ISO 535:	
	Cobb 60, g/m <sup>2</sup> :	30 ± 10
pH-Value	DIN 53124:	≥ 7,5

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## TECHNICAL DATA SHEET

### GMUND

#### No Bleach | 300 g/m<sup>2</sup>

Grammage	ISO 536, g/m <sup>2</sup> :	285 - 315
Caliper	ISO 534, μm:	440 ± 40
Bulk	ISO 534, cm <sup>3</sup> /g:	1,5 ± 0,2
Ash	DIN 54370, %:	> 3
Tensil Index	ISO 1924-2:	
	mean value, length and cross, m:	≥ 2800
	length, m:	≥ 3600
	cross, m:	≥ 2000
Tear Index, Elmendorf method	ISO 1974:	
	mean value, length and cross, mN:	≥ 4000
Dennison-Waxtest	US D2482-66T:	≥ 12
Water Absorption	ISO 535:	
	Cobb 60, g/m <sup>2</sup> :	30 ± 10
pH-Value	DIN 53124:	≥ 7,5

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### GMUND No Color No Bleach

#### Test of the light-fastness of the color under a xenon arc lamp

Heraeus, Suntest CPS

Evaluation according to the blue scale (wool scale) | DIN EN ISO 105-B02

No Color 6 - 7

No Bleach 3 - 4